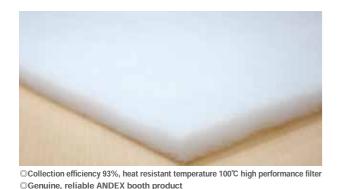


**FILTER FOR SPRAY BOOTH ANDEX** Original Filter

in painting booths.

# ANDEX ORIGINAL FILTER

An air supply primary filter with a collection efficiency of 93% A flexible filter



Air supply primary filter



Fire resistant

■Filter specifications	
Type	Air supply primary filter
Product No.	AD-330
Thickness (mm)	18.0±3.0
Original roll ( m )	2.0×20
Air speed (m/sec)	1.5
Pressure loss (Pa)	45~250
Collection efficiency ( % )	90
Dust retention capacity (g/m²)	450
Material	Polyethylene terephthalate

supply secondary filters.

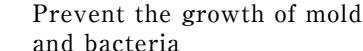


2 Air supply primary filter

**NF-100T** 

■Filter specifications		
Type	Air supply primary filter	
Product No.	NF-100T	
Thickness (mm)	5.0±1.5	
Original roll ( m )	2.0×50	
Air speed (m/sec)	2.5	
Pressure loss (Pa)	11~206	
Collection efficiency ( % )	88	
Dust retention capacity (g/m²)	264	
Heatproof temperature (°℃)	100	
Material	Polyester/Acrylic	

5 mm thick, auxiliary filter which increases the life of air



It suppresses the growth of mold during humidification and the rainy season, and is also proven to be effective against bacteria.



 $\ensuremath{\bigcirc}$  This is the world's first secondary air supply filter that is kind

Fire resistant

We accept orders starting from 1 piece in the size you need.

This is a filter exclusively for painting booths made by a manufacturer specializing

Almost reliably removes visible particles (10  $\mu$ m or larger). We purposely made a single layer to collect fine particles (10  $\mu$ m or less in size). Air supply secondary filter



○Shrinkage rate of 0.5% or less after heat resistance test at 130°C for 720 hours.



Fire resistant

#### ■ Filter specifications

ar liter specifications		
Туре	Air supply secondary filter	
Product No.	PX-400	
Thickness (mm)	18.0±3.0	
Original roll ( m )	1.615×20	
Air speed (m/sec)	0.5	
Pressure loss (Pa)	45~400	
Collection efficiency ( % )	98	
Dust retention capacity (g/m²)	510	
Heatproof temperature ( °C )	100	
Material	Polyester	

\*\*Please use at wind speed of around 0.5m/s.

# High performance ceiling filter with a collection efficiency of 98%



OCollection efficiency 98%, heat resistant temperature 120°C (max) The AD-980 bears the reliable genuine ANDEX product mark

Fire resistant





\*Please use at wind speed of around 0.25m/s.



Filter specifications		
Туре	Air supply secondary filter	
Product No.	AD-980	
Thickness (mm)	20.0±3.0	
Original roll ( m )	1.61×20 / 2.02×20	
Air speed (m/sec)	0.25	
Pressure loss (Pa)	30~390	
Collection efficiency ( % )	98	
Dust retention capacity (g/m²)	450	
Material	Polyethylene terephthalate	

Ocomes with an adhesive that is resistant to vibration



5 Air supply secondary filter

New product patent pending





**■**Filter specifications

Туре	Air supply secondary filter(ceiling filter)	
Product No.	AX-01F	
Thickness (mm)	$20.0 \pm 3.0$	
Original roll ( m )	2.02×20	
Air speed (m/sec)	0.5	
Pressure loss (Pa)	30~390	
Collection efficiency ( % )	98 (ASHRAE mass method)	
Dust retention capacity (g/m²)	450	
Fire resistance ( ℃ )	Is fire resistant (JACA No.11A-2003 Class3)	
Material	Polyethylene terephthalate(Anti-fungal agent/antibacterial agent)	

\*\*Please use at wind speed of around 0.5m/s.

FILTER FOR SPRAY BOOTH

ANDEX Original Filter

2mm pre-rolled filter that extends the life of downwind mounted exhaust filters.

Available in 100m and 50m rolls.

6 Pre-roll Filters





3.5mm pre-rolled filter extends the life of the exhaust filter installed downwind.

7 Pre-roll Filters



Filter specifications

Type Pre-roll filter

Product No. AD70

Thickness (mm) 3.5±0.5

Original roll (m) 0.5×100 1.0×100 1.5×100 2.0×100

Roll diameter Outside-diameter 550 Inside-diameter 45

Air speed (m/sec) 2.5

Pressure loss (Pa) 31~100

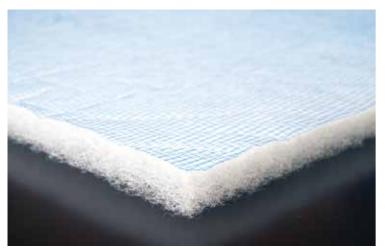
Collection efficiency (%) 50.0

Dust retention capacity (g/ml) 114

Material Polyethylene terephthalate

The exhaust filter is marked by a blue wall.

A breathable film is used instead of a net, so it can be replaced easily.



Filter specifications

Type Exhaust filter

Product No. AD-2000

Thickness (mm) 25.0±4.0

Original roll (m) 1.6×20

Air speed (m/sec) 2.5

Pressure loss (Pa) 75~250

Collection efficiency (%) 85.0

Dust retention capacity (g/m) 527

Material Polyethylene Polypropylene

8 Exhaust filter

This is an exhaust filter with low pressure loss and good ventilation.





Fire resistant

■Filter specifications		
Туре	Exhaust filter	
Product No.	MS-320	
Thickness (mm)	20.0±3.0	
Original roll ( m )	1.6×20	
Air speed (m/sec)	2.5	
Pressure loss (Pa)	51~196	
Collection efficiency ( % )	78	
Dust retention capacity (g/m²)	608	
Material	Polyethylene terephthalate	

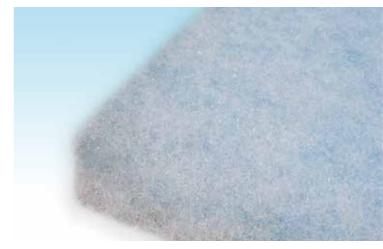
This is a medium performance filter with a thickness of 23mm.

It can remove harmful substances such as extremely small particles from paint mist and chromic acid.





Resolves the difficulties in handling and disposing of glass fiber products!



 Can be disposed of in the ordinary manner in regions where disposal of glass fibers has become difficult.
 No worries about damaging the skin during installation and other work.



Filter specifications



Friter specifications	
Type	Floor filter
Product Name	Non-Glass Filter
Product No.	GP-50
Thickness (mm)	50.0±5.0
Original roll ( m )	2.0×21
Air speed (m/sec)	1.5
Pressure loss (Pa)	30~70
Collection efficiency ( % )	73
Dust retention capacity (g/m²)	580

Polyethylene terephthalate

### **VILEDON®**

### Fire resistant! Low pressure loss! The ideal rough filter



- ©Fire resistant so can be used for coating work
- OHas good air permeability, so can be used in coating using rough particles and highly adhesive coatings.
- ©Can also be used as a prefilter to increase the lifespan of exhaust filters.

  ©Has high dust retention capacity which reduces replacement frequency.
- Ols strong but flexible allowing it to fit well into filter frames.



Fire resistant

■Filter specifications		
Type	Non-palm filter	
Product Name	Non-palm	
Product No.	NP-25N	
Thickness (mm)	$25 \pm 5.0$	
Original roll ( m )	1.0×2.0	
Air speed (m/sec)	1.0	
Pressure loss (Pa)	4~8	
Collection efficiency ( % )	25	
Dust retention capacity (g/m²)	404	
Material	Polyethylene terephthalate	

### Fire resistant! Low pressure loss! The ideal rough filter



- ©Fire resistant so can be used for coating work.
- OHas good air permeability, so can be used in coating using rough particles and highly adhesive coatings.
- OCan also be used as a prefilter to increase the lifespan of exhaust filters.
- Has high dust retention capacity which reduces replacement frequency.Is strong but flexible allowing it to fit well into filter frames.



Fire resistant

■FI	iter	speci	tica	tions

### It dries slowly and is ideal for collecting large particles of paint mist.



○With specially processed pleats, it has a high dust retention capacity of 5 to 18 kg/m².
 ○Cannot be used with phthalate-based or alkyd-based paints.

14 Accordion filter

**AF113** 

■Filter specifications	%Please use at a wind speed of 1m/s or less	
Туре	Accordion filter	
Product No.	AF113	
Thickness (mm)	$65.0 \pm 5.0$	
Original roll ( m )	1.0×10	
Air speed (m/sec)	0.5	
Pressure loss (Pa)	20~128	
Collection efficiency ( % )	90 (For water-based paints)	
Dust retention capacity (g/mi) 18,000 (For water-based paint		
Heatproof temperature ( °C ) 130		
Material	With extended limiter	

# Air supply primary filter

## **PS/600N**

A 20 mm thick prefilter.

Fire resistant and can be washed and recycled.

The density gradient structure reduces pressure loss. It can be used for a long period of time while maintaining a high collection rate.



We accept orders starting from 1 piece in the size you need.



## **PS/400N**

A 14 mm thick prefilter.

Fire resistant and can be washed and recycled.

The density gradient structure reduces pressure loss. It can be used for a long period of time while maintaining a high collection rate.



Filter specifications

Type Air supply primary filter
Product No. PS/400N

Thickness (mm) 14.0±2.0

Original roll (m) 1.6×20

Air speed (msec) 2.5

Pressure loss (Pa) 64~200

Collection efficiency (%) 76

Dust retention capacity (g/m/) 403

Heatproof temperature (°C) 80

Material Polyester/Modacrylic

Air supply primary filter

**PS/300N** 

A 10 mm thick prefilter.

Fire resistant and can be washed and recycled.

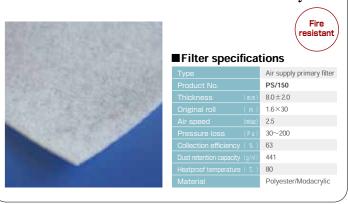


Air supply primary filter

**PS/150N** 

An 8 mm thick prefilter.

Fire resistant and can be washed and recycled.





Has adhesive applied to increase dust collection efficiency. It can be used for auto-rolls, mainly for the purpose of removing sand and dust.





This exhaust filter has a largedust retention capacity and can capture 82% of particles of  $10 \mu m$ , but it is not difficult to use.



■Filter specifications		
Туре	Exhaust filter	
Product No.	FR-580	
Thickness (mm)	20.0±3.0	
Original roll ( m )	1.6×20	
Air speed (m/sec)	2.5	
Pressure loss (Pa)	54~200	
Collection efficiency (%)	80	
Dust retention capacity (g/m²)	984	
Material	Polyolefin	

We accept orders starting from 1 piece in the size you need.

Air supply secondary filter PA/305HL

Visually visible coarse particles (10µm or more) can be almost certainly removed.



22 Air supply secondary filter PA/350HL

A filter with adhesive that almost reliably removes visible coarse particles (10  $\mu$ m or more).



24 Heat resistant filter AE-100

It efficiently filters tar, soot, rust, etc.

Heat-resistant air filter for drying ovens. Made of special synthetic fiber, it has a heat resistance temperature of 240°C and maintains its filter performance even at high temperatures.

23 Heat resistant filter AI-100W

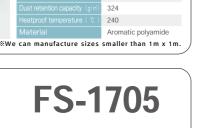


25 Long life filter

generated in the drying oven, and prevents contamination of the product surface that occurs during drying. **■**Filter specifications 10.0±2.0 1.6×20 1.0

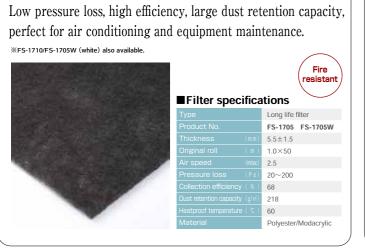
> 88.0 440

180



FS-1710 Long-life filter

> Low pressure loss, high efficiency, and large dust retention make it ideal for air conditioning and equipment maintenance. Can be cleaned and reused.





Air supply primary filter

**WF-600** 

18 mm thick air supply filter.

Fire resistant and can be washed and recycled.



We accept orders starting from 1 piece in the size you need.



**WF-400** 

13 mm thick air supply filter.

Fire resistant and can be washed and recycled.

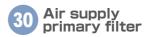




**WF-300** 

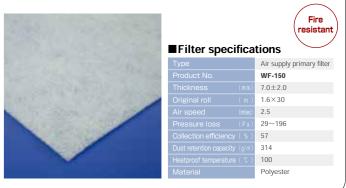
10 mm thick air supply filter. Fire resistant and can be washed and recycled.





**WF-150** 

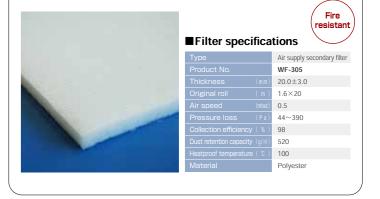
7 mm thick air supply filter. Fire resistant and can be washed and recycled.







Reliably removes nearly all visible particles (10µm and greater)





Air supply secondary filter WF-350

A filter with adhesive that can almost certainly remove visible coarse particles ( $10 \mu$ m or more).



We accept orders starting from 1 piece in the size you need.

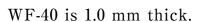


An air filter for drying furnaces. Can be cut to required sizes.



A roll type thin exhaust prefilter which works as an auxiliary filter that increases the lifespan of exhaust secondary filters.

34 Preroll filter WF-40





35 Preroll filter WF-70

WF-70 is 2.5 mm thick.

WF-70 18 2.5 mm tn	1CK.	(Fire resistant)
	■Filter specifica	tions
	Туре	Preroll filter
	Product No.	WF-70
	Roll external diameter	550 (Inside diameter45)
	Thickness (mm)	3.5±0.5
	Original and	1.0×100,1.5×100,
	Original roll ( m )	2.0×100
	Air speed (m/sec)	2.5
	Pressure loss (Pa)	31~100
THE RESERVE OF	Collection efficiency (%)	50
	Dust retention capacity (g/m)	114
	Heatproof temperature ( ℃ )	100
	Material	Polyester/Modacrylic



A filter that can be used for air supply and exhaust.



38 Air supply secondary filter WF-305X

There is no film on the surface, but it has a two-layer density gradient structure.



We accept orders starting from 1 piece in the size you need.



This is a 20mm thick air supply filter. It is fire retardant and can be washed and recycled. Density gradient structure can suppress pressure loss.





This is a 15mm thick air supply filter.

It is fire retardant and can be washed and recycled. Density gradient structure can suppress pressure loss.





This is a 10mm thick air supply filter. It is fire retardant and can be washed and recycled.



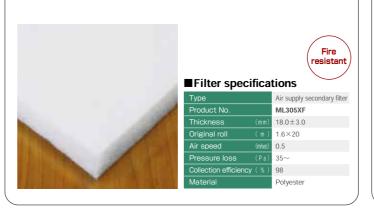


This is a 7mm thick air supply filter. It is fire retardant and can be washed and recycled.



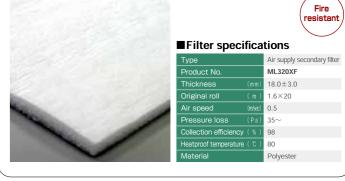


This is a secondary air supply filter with tricot. This prevents the fibers of the filter itself from falling.





Although there is no film on the surface, it has a two-layer density gradient structure and has excellent cost performance.



45 Cosmo filter CM-22-M-L-50

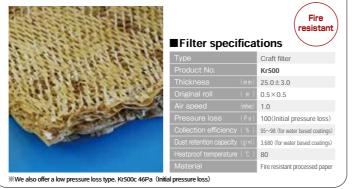
It is characterized by a large amount of dust retention due to the glass fiber filter.



We accept orders starting from 1 piece in the size you need.

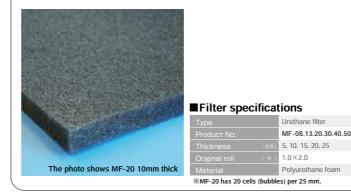
## 46 Craft filter

An exhaust filter made from a combination of fireproof processed paper of 2 different coarsenesses which has high collection efficiency and dust retention capacity.



# 49 Urethane filter

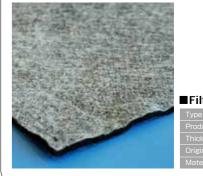
Sponge type filter which is used by combining filters of different cell numbers.



We accept orders starting from 1 piece in the size you need.

Active carbon filter ATS-B150-500X

By covering both sides of the fiber shaped active carbon with non-woven sheeted filter material makes it effective for organic solvent and general odors.



■Filter specifications

Туре	Active car	rbon filter
Product No.	ATS-B15	0-500X
	2	
	0.5×0.5	1.3×50
Material	Active carb	on fiber sheets

# **47** Viny Rock filter

Has fiber columns meshed vertically and horizontally at random and good air permeability making this filter good at shedding water after washing.



48 Saran rock **OM-150** 

It is a three-dimensional non-woven fabric with strong chemical resistance, high flame retardancy, excellent elasticity recovery, and almost no water absorption.





ML170XF is a double layer type 8mm thick filter. Used at wind speeds around 1.0m/s.



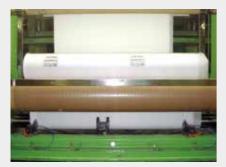
## 52 Granular active carbon

Has adsorption power suited for solvents and general odors and is also highly solid which prevents generation of fine particles.



Granule size (mesh)	95 or greater
Packing density (g/ml)	0.45~0.5
Hardness (%)	>98
	>35
Packaging	10kg / bag

## **ANDEX Filter features**



Manufacturing on a dedicated line



Shrink tunnel



OM-150

25.50

1.0×2.0 40~147 (50t) 38 (50t) JIS9880

A vertical cutter that can also cut into rounds.

**Ships** the next day after ordering (excluding bulk orders and peak seasons)



Automatic cutting machine



Die cutting



**Ships** the required size starting

shipping

**53** Pocket filter

Making the filter a pocket increases the collection area which increases the filters lifespan and allows for the supply and exhaust air units to be made more compact.



## **54** Filter frames

We offer aluminum case frames and steel frames. Steel frames can be linked using bolts or hooks.

We accept orders starting from 1 piece in the size you need.



		Aluminum filter frame	
	(mm)	15-20-25-50	
	( m )	0.5×0.5	
**Sizes can be changed. Includes clamping mesh			
Туре		Steel filter frame	
Type Thickness	(mm)		

# 55 Salt removal filter

It collects the center diameter  $(2\sim7 \mu m)$  of sea salt particles, and even if they deliquesce, they are water repellent and prevent re-scattering. Since the outer frame is made of resin, it is resistant to corrosion and rust.



#### **■**Filter specifications

	Sait darriage prevention performance
Product No.	VM • X-P-95M-56F
Collection efficiency ( % )	Medium performance 95.0
	610×610×150
	56
Pressure loss (Pa)	140~300
Weight (kg)	4.2

## 56 Medium capacity filter

An air filter which has medium collection efficiency for particles of mainly diameter size  $5\mu$ m or smaller.



Filter specifications			
	Standard medium performance		
Product No.	AST-56-90		
Collection efficiency ( % )	Medium performance 90		
Original roll (mm)	610×610×290		
Air speed (mlmin)	56		
Pressure loss (Pa)	127~314		
Weight (kg)	8.0		

# 57 High capacity filter

An air filter which has a particle collection efficiency of 99.97% and higher for particle diameters of 0.3µm and initial pressure loss of 245 Pa or less.



Filter specifications			
Туре	Standard HEPA		
Product No.	ATM-31-PA		
Collection efficiency ( % )	99.97 at0.3 μ m		
Original roll (mm)	610×610×290		
Air speed (m/min)	31		
Pressure loss (Pa)	245~490		
Weight (kg)	14.0		

## **58** ADC Filter

Cartridge filter for ADC dust collector ultra web (Ultra -Web) 99.95% collection efficiency for dust with an average particle size of  $2\mu m$ .



The photo shows a triangle type

Three types of filters are available depending on the dust collector

- 1. Oval type 2. Triangle type
- . Circle type

Collection efficiency: 99.95% (JIS 11types) Initial pressure drop: 50Pa Fire retardant specifications

ltra-web is a registered trademark of

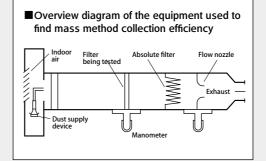
Pressure loss measuring device

### ■ About ASHRAE mass method collection rate

Mass method collection efficiency is calculated based on the amount of dust collected on the absolute filter after passing the ASHRAE test dust through the filter being tested. The formula for this is as follows.

Ew = 
$$\left(1 - \frac{W_2}{W_1}\right) \times 100 \,(\%)$$

Ew=Mass method collection efficiency (%) W1=Amount of dust used W2=Amount of dust collected on absolute filter



#### ●Test dust (ASHRAE mass method)

Used dust	Mass Percentage	Composition	
Arizona Road Dust	72%	00-05 μm 39% 05-10 μm 18% 10-20 μm 16% 20-30 μm 12% 30-40 μm 06% 40-75 μm 09%	
Carbon black	23%	0.03∼0.20 μ m	
Cotton linter	5%	Diameter1.5 μ m Length1mm or less	

### ■ How to measure dust collection efficiency

Dust collection efficiency is the most important number to express the efficiency of an air purifier. There are three methods for measuring dust collection efficiency, depending on the size of the

#### (1) Mass method

This method measures the amount of dust collected out of the amount of dust supplied to the product being tested to determine efficiency.
For the amount of dust, calculate the mass in basis.

It is mainly used for testing coarse dust filters that target particles larger than  $10 \mu$  m.

#### (2) Colorimetric method

This method measures the dust concentration on the upstream side and downstream side of the test item, and

calculates the dust collection efficiency from the ratio.

To measure dust concentration, collect dung on a filter paper, measure the optical density of the filter paper using spectrophotometry, and convert it to dust concentration (mass concentration).

It is mainly used for testing medium-performance filters targeting particles with a particle size of 1  $\mu$ m to 10  $\mu$ m.

#### (3) Counting method

Similar to the colorimetric method, this method measures the dust concentration on the upstream side and downstream side of the test item and calculates the dust collection efficiency from the ratio However, the dust concentration is determined by number concentration using a light scattering automatic

It is mainly used to test high-performance filters and electronic air purifiers that target particles of 1  $\mu$ m or less.

The latest inspection method is IIS B 9908: 2019, but the performance in this catalog is based on IIS B 9908: 2001

### ■ About flammability test method

"Flammability test method JACA No. 11A-2003" is a test in which a sample filter terminal is exposed to flame for 60 seconds under specified test conditions, burning rate, after-flame time, residual dust time, ignition due to molten drippings, and burning distance. This is a method to measure the flammability of filter media.

#### Burning rate calculation formula

(1) If the tip of the damaged part, such as after-flame or residual dust, exceeds the 125 mm mark, calculate the burning velocity V using the following

> V = 6000/tb (mm/min)tb: Burning time (S)

(2) If the tip of the damaged part due to after-flame or residual dust combustion exceeds the 60mm mark but does not exceed the 125mm mark, calculate the burning velocity V using the following formula.

V = 60Ld/tb (mm/min)

Ld: Burning distance (mm) tb: Burning time (S)

(3) Calculate the average value for the 5 specimens.

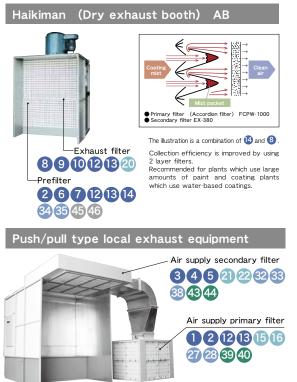
#### Classification

		Class1	Class2	Class3
Burning rate V	(mm/min)	40mm/minbelow (≦40)	Not applicable	Not applicable
After-flame time	(s)	Not applicable	4/5less than 2 seconds (≦2s)	4/5less than 2 seconds (≦2s)
Arter-riame time	(S)		1∕5is less than 10 seconds (≦10s)	1∕5is less than 10 seconds (≦10s)
Dust residual time for all specimens (s)		Not applicable	30 seconds or less (≦30)	30 seconds or less (≦30)
Ignition of marker cotton by molten drips		Not applicable	Can be	Not applicable
Burning distance for all spe	cimens Ld (mm)	35mmor more (≧35)	35mmor less (≦35)	35mmor less (≦35)

attention) 4/5:4 out of 5 specimens 1/5:1 out of 5 test pieces

### **Example filter**





### We offer a wide selection of filters to suit a variety of needs. Contact us for a consultation.



## This is how dangerous flammable filters are!



Never use paints that can spontaneously ignite when paint mist adheres to and accumulates on the filter (such as phthalate-based or alkyd-based paints). If paint-covered filters are removed and stacked, they may spontaneously combust, so dispose of them immediately or soak them in water. Product specifications and contents may be changed without notice due to quality improvements, etc.

We also carry some filters that are not listed in the catalog.

For orders and inquiries, please contact our head office

Creaters comfortable environment.

### ANDEX Co., Ltd.

Head Office / 15-29 Higashionomichi, Onomichi-shi, Hiroshima

TEL: +81 848-46-3711 FAX: +81 848-47-1211

Homepage URL / https://www.andex.co.jp

ANDEX HomePage

